

Methanation Sites on a Pt/TiO₂ Catalyst

TIAN FU MAO AND JOHN L. FALCONER

Department of Chemical Engineering, University of Colorado, Boulder, Colorado 80309-0424

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The adsorption of H₂ and CO and the hydrogenation of CO were studied by temperature-programmed desorption and reaction (TPD, TPR) on a 1.8% Pt/TiO₂ catalyst. Two types of adsorbed CO were observed: CO is adsorbed on Pt and a H-CO complex is adsorbed on the TiO₂ support. The H-CO complex, which appears to be a methoxy (CH₃O) species, hydrogenates at a faster rate than does the CO on Pt. Isotope labeling indicates that the methoxy species may be directly hydrogenated to CH₄. The CO transfers rapidly from Pt to TiO₂ at methanation temperatures and below. The effects of H₂ pressure and adsorption temperature on the methanation rate during TPR are presented. The higher rate of hydrogenation of the CH₃O species adsorbed on the support (relative to CO adsorbed on Pt) may be related to the enhanced methanation activity of Pt/TiO₂ catalysts at steady state. © 1990 Academic Press, Inc.

INTRODUCTION

The strong metal-support interaction (SMSI) reported for Pt/TiO₂ catalysts after high temperature reduction (1) has been attributed to migration of TiO_x species onto the Pt surface (2-5). This migration of TiO_x decreases the Pt surface area available for chemisorption. One of the interesting aspects of the SMSI is that Pt/TiO₂ catalysts have significantly higher activities for methanation than Pt on other supports, and Pt/TiO₂ catalysts are more active than Pt/SiO₂, even when the Pt/TiO₂ is reduced at low temperatures, where the SMSI effect is not expected to be important (4, 6). Moreover, Pt/Al₂O₃ is also significantly more active than Pt/SiO₂ for methanation (6). Dwyer *et al.* (4) stated it was likely that enhanced methanation rates on Pt/TiO₂ catalysts are not directly related to the SMSI effect.

Bracey and Burch (7) attributed the higher methanation activity on Pt/TiO₂ to special interfacial sites that were highly active for CO bond breaking. Vannice and Twu (6) also attributed the higher activity to special sites at the interface. Dwyer (8) proposed that a methoxy species was present on the TiO₂ surface and that this

species was an intermediate for CH₃OH or CH₄ products. This proposal was based on IR and kinetic studies. When SiO₂, Al₂O₃, or TiO₂ were deposited onto Pt powder, the methanation activity increased significantly although the Pt surface area, as measured by ISS, decreased upon deposition of the oxides (4, 8). The oxides covered a significant fraction of the Pt surface. Moreover, the highest activity was observed when TiO₂ was deposited on Pt powder, although this surface had the smallest fraction of Pt exposed. For example, the deposition of TiO₂ equivalent to 10 monolayers onto Pt black increased the methanation activity by more than two orders of magnitude (the rate was normalized to the total surface area, not the Pt surface area) although ISS indicated only 5% of the surface was Pt. Infrared studies on supported Pt/TiO₂ showed the presence of CH₃O species, which were assigned to a Ti-O-CH₃ species. In addition, programmed heating in H₂, combined with IR, showed that the Pt-CO was the least reactive species. They proposed that a partially hydrogenated intermediate migrates from the Pt to the TiO₂ support, and the support acts as a large surface area reservoir for the intermediates, which are subsequently hydrogenated to

CH₄. A recent study by Robbins and Marucchi-Soos (9) saw similar results on a Pt/Al₂O₃ catalyst. Two methanation sites were observed by temperature-programmed reaction (TPR), and one of the sites on Pt/Al₂O₃ was associated with a CH₃O species on Al₂O₃ (9). The CH₃O, detected by IR, was shown to be hydrogenated faster than CO on Pt.

The studies by Dwyer *et al.* (4, 8) prompted us to study the reactivity of Pt/TiO₂ by temperature-programmed reaction and desorption (TPR, TPD), since we had shown previously that TPR allows multiple reaction sites to be detected on supported Ni catalysts (10–12). By combining TPR with isotope labeling, we showed that two distinct sites were present on Ni/Al₂O₃ (11) and Ni/TiO₂ (12), and TPD experiments indicated that the stoichiometry of one of the adsorbed species was that of a methoxy species (12, 13). Temperature-programmed reaction experiments on mixtures of Ni/SiO₂ and Al₂O₃ showed that the methoxy was adsorbed on the Al₂O₃ support (14). The isotope experiments indicated that the methoxy formed by CO and H₂ adsorption on Ni and subsequent transfer to the support (11).

The methoxy species were hydrogenated at a slower rate on Ni/Al₂O₃ than the CO adsorbed on Ni, but Pt is a much poorer methanation catalyst than Ni and thus the methoxy may be more active on a Pt/TiO₂ catalyst, as it is on Pt/Al₂O₃ (9). The objectives of the present studies were to use TPR and TPD to:

- directly measure the reactivity of adsorbed species
- measure site concentrations
- verify the presence of a H–CO complex on TiO₂
- study transfer between sites
- determine if the H–CO species is directly hydrogenated on TiO₂
- compare Pt/TiO₂ to Ni/Al₂O₃ and Ni/TiO₂ catalysts

Thus, adsorption was carried out at both 300 and 385 K and isotope labeling (¹²CO

and ¹³CO) was used in an attempt to separate reaction sites. A range of H₂ partial pressures were used during TPR in an effort to separate sites. On Ni/Al₂O₃ and Ni/TiO₂ catalysts, the hydrogenation rates of CO and of CH₃O have different orders in H₂ pressure (15). The reaction of H₂ with an adsorbed D–CO species was studied by adsorbing CO in D₂ flow and then carrying out TPR in H₂ flow. The reactivity of CH₃OH was also studied by adsorbing CH₃OH on the catalyst and on TiO₂ alone.

The catalyst was reduced for 2 h at 475 K, but in order to carry out TPR experiments, the catalyst must be heated to 775 K in H₂. Thus, to obtain reproducible results, all the TPR and TPD spectra presented were obtained after the catalyst was heated in H₂ at 1 K/s to 775 K.

Our studies show that a CH₃O species on the support of a Pt/TiO₂ catalyst is hydrogenated to CH₄ at a faster rate than the CO adsorbed on Pt. Moreover, CO transfer between the Pt and the TiO₂ is rapid in the presence of H₂ and is much faster than on Ni/Al₂O₃ and Ni/TiO₂ catalysts. Direct hydrogenation of the CH₃O species appears to take place on TiO₂. Since the reaction sites on the oxide are more active, they may play a role in steady-state hydrogenation of CO on Pt/TiO₂ catalysts.

EXPERIMENTAL METHODS

Temperature-programmed reaction of adsorbed CO in flowing H₂ and temperature-programmed desorption of coadsorbed CO and H₂ were used to study multiple reaction sites on a 1.8% Pt/TiO₂ catalyst. A detailed description of the experimental apparatus is given elsewhere (16). A 100-mg catalyst sample was heated in a quartz downflow reactor and the reactor effluent was continuously analyzed by a quadrupole mass spectrometer, which was interfaced to a computer system.

The procedures for TPR and TPD are similar to those described previously for Ni/Al₂O₃ catalysts (11, 13). The previously reduced Pt/TiO₂ catalyst was pretreated in H₂ flow for 2 h at 475 K and then heated at 1

K/s in H₂ flow to 775 K. The catalyst was then quickly cooled in H₂ flow for a TPR or TPD experiment. Carbon monoxide was adsorbed in H₂ flow at either 300 or 385 K by injecting pulses of CO into the H₂ flow with a computer-controlled pulse valve. For TPR, the catalyst was heated in ambient pressure H₂ at 1 K/s to 775 K while continuously monitoring mass signals for CH₄, CO, and CO₂. Methane was monitored at mass 15 to avoid the cracking fractions from CO and CO₂ at mass 16. For TPD, the catalyst was heated in He flow at 1 K/s to 775 K and mass peaks for H₂, CO, CO₂, and CH₄ were monitored. The mass 28 signals were corrected for CO₂ cracking. The H₂ or He flow rate was 100 cm³/min. Calibrations for CH₄ and CO were carried out by injecting 1-cm³ pulses of these gases into the carrier gases.

Several variations were used for the TPR experiments. In one series of experiments, CO was adsorbed following cooling in ambient pressure H₂, but the catalyst was heated in a H₂/He mixture at ambient pressure or in pure H₂ at 2 atm pressure. Separate calibrations of CH₄ and CO were carried out for each H₂/He mixture. The consumption of H₂ was also observed during TPR. In a few experiments the catalyst was cooled from 775 K in He instead of H₂ flow since this procedure affected the amount of H₂ adsorption on Ni/Al₂O₃ catalysts (11). In one set of experiments, CO was adsorbed at 385 K in ambient pressure D₂ flow after cooling the catalyst from 775 K in D₂ flow. The catalyst was then cooled to 300 K, the flow switched to H₂, and TPR carried out in ambient pressure H₂. Signals were monitored for masses 4 (D₂), 15 (CH₄), 17 (CDH₃), 18 (H₂O, CH₂H₂), 19 (HDO, CD₃H), and 20 (D₂O, CD₄). Note that because of cracking in the mass spectrometer, the products indicated for a given mass are not unique. For example, cracking of CD₄ will give a signal at mass 18 and cracking of CD₃H will give signals at masses 18 (CD₃⁺) and 17 (CD₂H⁺).

For both the TPR and TPD experiments, attempts were made to separate sites with

isotopes by adsorbing ¹²CO at 385 K in H₂ flow and then exposing the catalyst to ¹³CO at 300 K in H₂ flow in order to exchange some of the ¹²CO adsorbed on Pt with ¹³CO. In other experiments, ¹²CO was adsorbed at 385 K, and interrupted TPR was used to remove some of the ¹²CO before adsorbing ¹³CO.

Since a methoxy species appeared to be present on the TiO₂ support, we adsorbed CH₃OH on the catalyst at 385 K in H₂ flow and carried out TPR and TPD experiments. The CH₃OH was adsorbed by slowly injecting pulses of liquid methanol with a syringe and allowing the CH₃OH to evaporate into the H₂ stream that flowed over the catalyst.

A TiO₂ support without Pt was used to determine if CO and H₂ adsorb on TiO₂ in the absence of Pt. The TiO₂ was pretreated in the same manner as the catalyst, and TPD and TPR experiments were carried out following CO exposure at 385 K in H₂ flow. Methanol was also adsorbed on the TiO₂ at 385 K before TPD and TPR experiments were carried out.

The 1.8% Pt/TiO₂ catalyst was prepared by impregnating TiO₂ (Degussa P-25) to incipient wetness with an aqueous solution of H₂PtCl₆ · 6H₂O. The sample was dried under vacuum at 380 K for 16 h, heated in H₂ flow to 475 K at 1.5 K/min, and held in H₂ flow at 475 K for 2 h. The sample was slowly exposed to a 2% O₂/N₂ mixture at room temperature before removal from the preparation apparatus. The Pt weight loading was determined by atomic absorption.

RESULTS

PLATINUM/TITANIA CATALYST

Temperature-Programmed Reaction of CO

When CO was adsorbed at 300 K in H₂ flow (after cooling in H₂ from 775 K) by injecting 2 pulses of CO per min for 30 min (saturation exposure at 300 K), the subsequent TPR showed that the Pt/TiO₂ catalyst was almost as active for methanation as a Ni/SiO₂ catalyst. A single, broad peak was observed with a peak temperature at 500 K

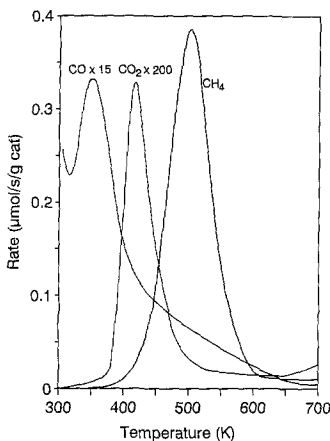


FIG. 1. TPR spectra for CO adsorbed at 300 K on 1.8% Pt/TiO₂ for 30 min in H₂ flow, following cooling in H₂ from 775 K.

(Fig. 1). The only other gas desorbing in significant quantities was unreacted CO. The CO desorbed in a peak at 350 K, but the amount was small; 97% of the adsorbed CO reacted to form CH₄ (36 μmol/g catalyst) during TPR. A small amount of CO₂ was also seen, with a peak at 420 K, but as shown by the scale factor in Fig. 1, this peak corresponds to less than 0.4% of the CH₄ amount. When CO was adsorbed in He flow at 300 K, following cooling in He from 775 K, the subsequent TPR spectra were almost identical to those in Fig. 1. Note that the TPR was carried out to 775 K, but the amount desorbing above 700 K was insignificant and thus the spectra are only shown to 700 K in Fig. 1.

For a few TPR experiments following CO adsorption at 300 K in H₂ flow, the heating rate was varied from 0.1 to 4 K/s. For a heating of 0.1 K/s, the CH₄ peak temperature was 460 K and no unreacted CO was detected. For a heating rate of 4 K/s, the peak temperature was 577 K and more CO desorbed than for a heating rate of 1 K/s. No separation of the CH₄ signal into two distant peaks was observed at either heating range.

As shown in Fig. 2, the TPR spectra following CO adsorption at 385 K in H₂ flow

for 30 min were quite different from those seen for CO adsorption at 300 K:

- The amount of CH₄ (77 μmol CH₄/g catalyst) was more than twice that seen for CO adsorption at 300 K.
- The CH₄ peak temperature increased to 545 K.
- Much more unreacted CO desorbed (69 μmol/g catalyst); almost half the adsorbed CO desorbed without reacting.
- The unreacted CO desorbed in a peak at 525 K instead of at 350 K.
- The amount of CO₂ that formed was 18 times larger and the CO₂ peak was at 460 K.

Longer CO exposures times (60 min) increased the amount of unreacted CO, but the CH₄ signal was essentially unchanged. The CO signal had the same peak temperature, but its amplitude increased to 1.4 μmol/s/g catalyst, so that more than half the adsorbed CO desorbed instead of reacting. Adsorption for 120 and for 240 min yielded essentially the same spectra as that for 60 min.

Because the CH₄ signal in Fig. 2 appeared to have a large tail and because two distinct CH₄ peaks were observed on Ni/Al₂O₃, Ni/TiO₂, and Pt/Al₂O₃ catalysts, iso-

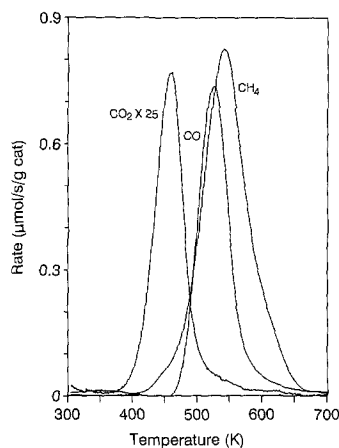


FIG. 2. TPR spectra for CO adsorbed at 385 K on 1.8% Pt/TiO₂ for 30 min in H₂ flow, following cooling in H₂ from 775 K.

topes were used in an attempt to determine if two CH₄ peaks (corresponding to two reaction sites) were present on Pt/TiO₂. On Ni/Al₂O₃ and Ni/TiO₂, one of the sites could be labeled with ¹²CO and the other with ¹³CO. Attempts to separately label sites on Pt/TiO₂ were made by first saturating the catalyst with ¹²CO at 385 K, and then exposing it to ¹³CO at 300 K. Unlike the results on Ni catalysts, the ¹²CH₄ and ¹³CH₄ peaks were almost identical in shape, and the unreacted ¹²CO and ¹³CO were almost identical in shape. Not a large amount of ¹²CO was displaced by ¹³CO at 300 K. When more ¹³CO was adsorbed by using interrupted TPR to remove some of the adsorbed ¹²CO and then adsorbing ¹³CO, the ¹³CO peak was at a lower temperature than the ¹²CO peak, but the ¹²CH₄ and ¹³CH₄ signals were still identical in shape. Thus, if two distinct reaction sites were present on Pt/TiO₂, they could not be separately labeled with isotopes.

Hydrogen pressure variations. The rate of methanation during TPR on Ni/Al₂O₃ and Ni/TiO₂ catalysts is a function of the H₂ partial pressure, and the two reaction sites showed different dependences on the H₂ pressure when the H-CO species was not at saturation coverage (15). Thus, TPR experiments were run for a range of H₂ partial pressures on Pt/TiO₂ to determine if the CH₄ spectra obtained at ambient pressure (Fig. 2) were composed of two overlapping peaks. A series of experiments was carried out in which CO was adsorbed at 385 K for 30 min in ambient pressure H₂ flow, the catalyst was cooled to 300 K, the carrier gas was replaced by either a H₂/He mixture or H₂ at 2 atm pressure, and a TPR experiment was carried out. Carrying out TPR in 2 atm of H₂ changed the CH₄ spectra slightly from that at ambient pressure; the CH₄ peak narrowed slightly and shifted a few degrees to higher temperature. The most notable changes, however, were a 15-K shift in the unreacted CO peak to higher temperature, a narrowing of the CO peak, and a decrease in the amount of unreacted CO. The CO

peak shifted so that the CO and CH₄ peaks were identical in shape and location. These changes were accompanied by an increase in the amount of CH₄ formed. For ambient pressure TPR, the CO and CH₄ peaks had almost the same amplitude (Fig. 2). For TPR under 2 atm H₂ pressure, the amplitude of the CO peak was only two-thirds that of the CH₄ peak.

Temperature-programmed reaction experiments carried out at H₂ partial pressures below ambient showed changes that were the opposite of those observed when 2 atm H₂ pressure was used. For 20% H₂/He:

- Less CH₄ formed than at ambient pressure.
- More unreacted CO desorbed.
- The CH₄ signal broadened significantly; the halfwidth increased from 75 to 132 K.
- Methane formation continued to 750 K; in ambient pressure H₂, CH₄ formation was complete by 600 K.

The broadening of the CH₄ signal occurred at high temperature, and the low temperature part of the CH₄ signal was unchanged in shape.

When TPR was carried out in a 3% H₂/He mixture, two distinct CH₄ peaks were observed. The low-temperature peak was centered at 535 K, the high-temperature peak was at 620 K, and CH₄ formed up to 740 K. Less than half as much CH₄ formed as that seen for TPR in 20% H₂/He, and thus much more unreacted CO was observed. The unreacted CO signal was also broader and shifted to lower temperature for TPR in 3% H₂. Note that for the rate of CH₄ formation measured, less than 3% of the H₂ flowing over the catalyst was reacting to form CH₄, and thus the H₂/He mixture was not significantly depleted of H₂ during the TPR experiment. Detection of the H₂ signal during TPR verified this. The H₂ signal was constant until 450 K and then *increased* as H₂ and CO formed simultaneously. Only above 550 K, as CH₄ continued to form, did the H₂ signal decrease be-

low the 3% concentration that was entering the reactor.

Isotopes were used in an attempt to separate the two CH_4 peaks by adsorbing ^{12}CO at 385 K and then adsorbing ^{13}CO at 300 K. The objective was to label the site that formed one peak with ^{12}CO and the other site with ^{13}CO . As shown in Fig. 3, when TPR was carried out in 3% H_2 , two distinct CH_4 peaks are seen, as described in the previous paragraph. The $^{13}\text{CH}_4$ signal was small (2.5% of the $^{12}\text{CH}_4$ signal) and noisy and thus is not shown. However, the $^{13}\text{CH}_4$ showed a preference for the high-temperature peak, but each of the peaks contained both $^{12}\text{CH}_4$ and $^{13}\text{CH}_4$. The unreacted CO peaks were distinctly different, however, and ^{13}CO desorbed with a peak at 30 K lower temperature than that of ^{12}CO (Fig. 3). The amount of ^{13}CO was less than a third of the ^{12}CO amount, and most of the ^{13}CO desorbed instead of being hydrogenated. These experiments indicate that two distinct reaction pathways are present on Pt/TiO₂, and in low H_2 pressure the pathways are partially separated.

Adsorption in deuterium. To gain insight into how CO adsorbed on Pt/TiO₂ is hydrogenated, CO was adsorbed at 385 K in D_2 flow, following cooling the catalyst in D_2 from 775 K. A subsequent TPR was carried out in ambient pressure H_2 flow. Figure 4

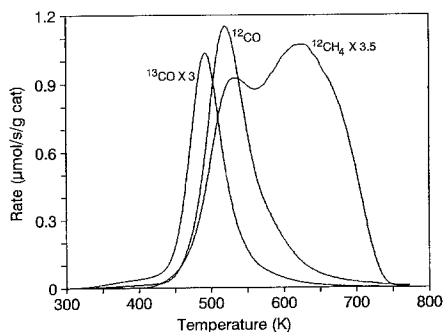


FIG. 3. TPR spectra for ^{12}CO adsorbed on 1.8% Pt/TiO₂ at 385 K for 30 min in H_2 flow, following cooling in H_2 . The catalyst was then exposed to ^{13}CO for 10 min at 300 K and TPR was carried out in a 3% $\text{H}_2/\text{H}_2\text{e}$ mixture.

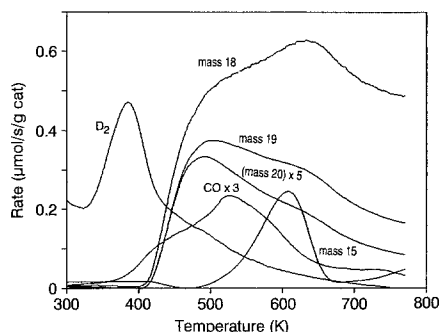


FIG. 4. TPR spectra for CO adsorbed on 1.8% Pt/TiO₂ at 385 K for 20 min in D_2 flow following cooling in D_2 from 775 K. After CO adsorption, the catalyst was cooled to 300 K, flow was switched to H_2 , and TPR carried out in H_2 . Signals for masses 4, 15, 18, 19, and 20 are presented. Signals were also seen at masses 16 and 17.

shows the resulting signals for D_2 and for masses 15, 18, 19, and 20. Signals were also observed at masses 16 and 17, but they are not presented for clarity. A significant amount of D_2 desorbed between 300 and 450 K, and this is probably due to exchange with gas phase H_2 , since a H_2 desorption peak is not seen in this temperature range during TPD (described later). The H_2 signal was not monitored, however, because small changes in H_2 flow are difficult to detect when ambient pressure H_2 is used.

The main objective of this experiment was to determine whether deuterated methane products formed in significant quantities. Since the cracking fractions of each of the products make accurate determination of the amount of each deuterated methane product difficult, and because these amounts were not needed for our analysis, spectra in which all the signals have been corrected for cracking are not presented. However, a qualitative discussion of the contributions to the various mass signals will be presented.

Since CH_4 was not detected above 650 K when CO was adsorbed in H_2 at 385 K (Fig. 2), the signals above 650 K at masses 17–20 are not due to deuterated methane products. Instead, they are due to the water

products (D₂O, HDO, H₂O) and the cracking fractions of water products. Immediately prior to the experiment the results of which are shown in Fig. 4, an identical TPR was carried out, but CO was adsorbed in H₂ instead of D₂. Thus, the water signal detected in that experiment at mass 18 (and its cracking fraction at mass 17) should correspond to the various water products in Fig. 4. Water started to form above 600 K and desorbed up to 775 K, where heating was stopped. The amount of water formed should be almost independent of whether CO was adsorbed in H₂ or D₂. However, because three water products can form (D₂O, HDO, and H₂O), and because each of these products also cracks in the mass spectrometer, determination of the amount of each product is difficult. The mass 20 signal above 650 is due to D₂O formation and the scale factor in Fig. 4 shows that the amount of D₂O is small. The mass 20 signal below 650 K corresponds mostly to CD₄. Similarly, the mass 18 and 19 signals at high temperatures were assumed to be due to H₂O and HDO formation, respectively. Some of the high-temperature mass 18 signal is also due to cracking of HDO. The signal at mass 18 from cracking of D₂O was small because the D₂O signal was small. Mass 17 (not shown) is expected to have contributions from cracking of both HDO and H₂O.

The large amplitudes of the mass 18 and 19 signals below 600 K indicate that CD₂H₂ and CD₃H are the predominant methane peaks. Since the CD₄ signal was small, the contribution to the mass 18 signal from the CD₃⁺ cracking fragment of CD₄ is small. However, the contribution to the mass 18 signal from CD₃H cracking is significant, but not large enough to account for the mass 18 signal. Thus, the CD₂H₂ signal appears to be of the same magnitude as the CD₃H signal. The majority of mass 17 appears to be cracking. A CH₄ signal (measured at mass 15 to avoid cracking of CD₂H₂, water, CO, and CO₂ at mass 16) is seen, but only above 500 K. Because of the

small amount of CDH₃, cracking of CDH₃ does not make a significant contribution to the mass 15 signal.

Thus, adsorption of CO in D₂ created a surface species that contains D. Subsequent hydrogenation retained much of this deuterium in the final methane products. Methane with all H atoms was only observed above 500 K.

It should be noted that the CO desorption signal in Fig. 4 is smaller in amplitude than that in Fig. 2. Moreover, CO desorbed over a wider temperature range when CO was adsorbed in D₂ than when CO was adsorbed in H₂. These differences were reproducible. They may be related to the difference in decomposition rates of CH₃O and CD₃O species, but a large isotope effect would not be expected.

Temperature-Programmed Desorption of Coadsorbed CO and H₂

When a TPD experiment instead of a TPR experiment was carried out following CO adsorption in H₂ flow at 385 K, the amount of hydrogen that is coadsorbed with the CO can be measured. Figure 5 shows that the TPD spectra for Pt/TiO₂ is similar to that observed for Ni/Al₂O₃ (13). Carbon monoxide and H₂ desorbed simultaneously, with peaks centered at 500 K. The peak shapes of H₂ and CO are almost iden-

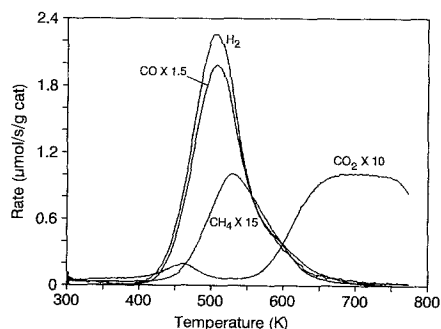


FIG. 5. TPD spectra for CO and H₂ coadsorbed on 1.8% Pt/TiO₂. The catalyst was exposed to CO pulses in H₂ flow at 385 K for 30 min. It was then cooled to 300 K and heated in He.

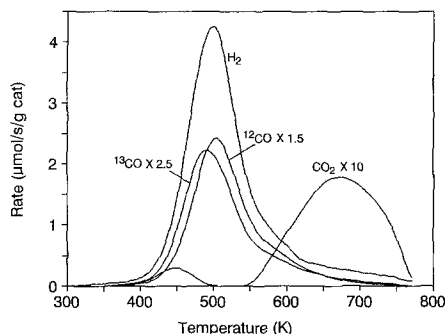


FIG. 6. TPD spectra for CO and H₂ coadsorbed on 1.8% Pt/TiO₂. The catalyst was exposed to ¹²CO pulses in H₂ flow at 385 K for 30 min. It was then cooled to 300 K and exposed to ¹³CO for 30 min, before being heated in He flow.

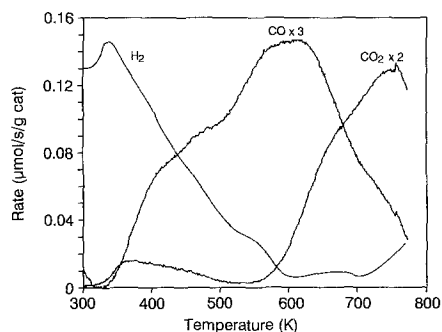


FIG. 7. TPD spectra for CO and H₂ coadsorbed at 300 K on 1.8% Pt/TiO₂. The catalyst was exposed to pulses of CO in H₂ flow for 30 min. The catalyst was cooled in H₂ from 775 K before adsorbing CO.

tical. The H/CO ratio appears slightly larger than 3 from the amplitudes of the curves. A small amount of CO₂ (10% of the CO) formed at higher temperature, and a small amount of CH₄ (less than 5% of the CO amount) formed in a peak at 520 K. The simultaneous formation of CO and H₂ indicates that a H-CO complex is present on the catalyst surface, and decomposition of the complex limits the rate of formation of CO and H₂.

Since the TPD experiments indicate that a complex may be present on the Pt/TiO₂ catalyst, as was seen on Ni/Al₂O₃, an attempt was made to use isotopes to label sites on the surface. At 385 K, ¹²CO was adsorbed for 30 min in H₂ flow. After the catalyst was cooled to 300 K, ¹³CO was adsorbed for 30 min in H₂. During the subsequent TPD, the smaller ¹³CO signal had a 15

K lower peak temperature than the ¹²CO signal (Fig. 6). The H₂ peak was similar in shape and location to the sum of the ¹²CO and ¹³CO peaks. The ¹²CH₄ and ¹³CH₄ peaks were identical in shape, but three times as much ¹²CH₄ formed as ¹³CH₄. For clarity, the ¹²CH₄ and ¹³CH₄ signals are not shown in Fig. 6; they were identical in shape to the CH₄ signal in Fig. 5.

When CO was adsorbed at 300 K on Pt/TiO₂ in H₂ flow, the resulting TPD spectra (Fig. 7) were quite different. The CO and H₂ did not desorb simultaneously, the CO and H₂ signals were significantly smaller, and CO desorbed over the entire temperature range. Table 1 shows the amounts desorbing for the two adsorption temperatures. Thus the H-CO complex that formed at 385 K in the H₂ flow did not appear to form at 300 K.

TABLE 1

TPD for CO and H₂ Coadsorbed on 1.8% Pt/TiO₂

Adsorption temperature (K)	Amounts desorbed (μmol/g catalyst)			
	H ₂	CO	CO ₂	CH ₄
300	39	11	9	—
385	220 ± 10	122 ± 6	16.5 ± 1	6.3 ± 0.6
Methanol adsorption at 385	493	300	12.5	23

Methanol Desorption and Reaction

When CH₃OH was adsorbed on the Pt/TiO₂ catalyst at 385 K and a TPD experiment carried out, H₂ and CO desorbed simultaneously in a peak near 500 K, with a H/CO ratio near 3. Methane formed at the same temperature, but with only 6% of the H₂ amplitude. Unreacted CH₃OH desorbed with a peak at 400 K. Thus, as shown in Fig. 8, most of the methanol decomposed to CO and H₂. A small CO₂ signal was seen at high temperature. The total amount of CO and H₂ was larger than that seen for coadsorption of CO and H₂ (see Table 1). For TPR following CH₃OH adsorption at 385 K in H₂, CO and unreacted CH₃OH desorbed and a broad CH₄ peak formed with a maximum at 550 K, as shown in Fig. 9.

TITANIA

An attempt was made to adsorb CO and H₂ on TiO₂ alone. The TiO₂ support was pretreated in H₂ with the same procedure as that used for the Pt/TiO₂ catalyst. Carbon monoxide exposure was carried out in H₂ flow at 300 and 385 K. During TPD following CO adsorption at 385 K in H₂ flow, a small amount of CO (0.8 μmol/g TiO₂) and CO₂ (0.4 μmol/g TiO₂) desorbed. Methane (4.7 μmol/g TiO₂) was also seen with a peak temperature of 660 K, but no H₂ desorption was detected.

Methanol readily adsorbed on TiO₂, and

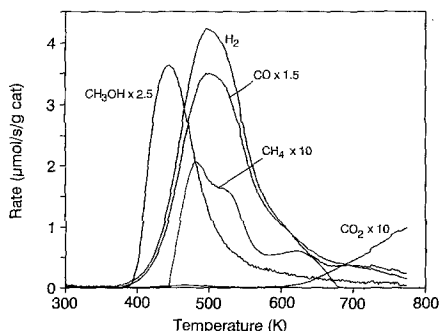


FIG. 8. TPD spectra for CH₃OH adsorbed on 1.8% Pt/TiO₂ at 385 K in H₂ flow. The catalyst was cooled to 300 K in H₂ and then heated in He flow.

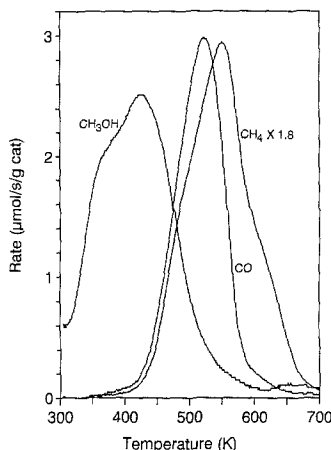


FIG. 9. TPR spectra for CH₃OH adsorbed on 1.8% Pt/TiO₂ at 385 K in H₂ flow.

heating in H₂ (TPR) following CH₃OH adsorption in H₂ flow at 385 K yielded CO (24 μmol/g TiO₂), CH₄ (120 μmol/g TiO₂), and unreacted CH₃OH (65 μmol/g TiO₂). The CO₂ signal was in the noise level. Most of the CO desorbed in a peak at 680 K, the CH₄ formed in a broad peak at 640 K, while the CH₃OH formed over a wide temperature range. The TPR spectra were quite different from those on Pt/TiO₂. The TPD spectra following CH₃OH adsorption in H₂ flow at 385 K yielded CO, CH₄, and CH₃OH signals that were similar to the TPR results. Hydrogen desorbed in two peaks centered at 490 and 670 K.

DISCUSSION

The TPD and TPR spectra for CO and H₂ coadsorption on Pt/TiO₂ exhibit a number of similarities to those of TPD and TPR experiments on Ni/Al₂O₃ (11) and Ni/TiO₂ (12, 17). The amount of CO adsorption increases, in the presence of H₂, as the adsorption temperature is raised. Following coadsorption at elevated temperatures, H₂ and CO desorb simultaneously, in an approximate 3 : 1 ratio (H : CO). Thus the processes on Pt/TiO₂ appear to be similar to those reported on supported Ni catalysts: CO adsorbs on Pt and forms a methoxy

(CH₃O) species on the TiO₂ support in an activated spillover process. The CH₃O species is hydrogenated at a different rate from CO adsorbed on the metal. Carbon monoxide on Ni is hydrogenated at a faster rate than CH₃O on Al₂O₃ or TiO₂. However, CO on Pt is hydrogenated at a slower rate than CH₃O on TiO₂ because Pt is a much poorer methanation catalyst than is Ni. The following discussion will justify this explanation and thus show that TiO₂ creates new reaction sites for methanation that are more active than Pt itself. Indeed, the Pt/TiO₂ catalyst is almost as active as a Ni/SiO₂ catalyst during TPR. Dwyer (8) proposed that a CH₃O species forms on TiO₂ and is hydrogenated to CH₄ faster than CO is on Pt; our studies confirm this. The creation of new sites on the support may explain the high activity of Pt/TiO₂ catalysts in steady-state kinetic measurements. Vannice and Twu (6) concluded that special sites are created on Pt/TiO₂ at the interface. Moreover, IR studies (18) showed that H₂ displaced a large fraction of adsorbed CO on Pt/TiO₂, even at 300 K. At steady state, only a small fraction of IR active CO was on the surface of Pt/TiO₂ in the SMSI state, and this may be related to CH₃O being on TiO₂ at steady state.

Adsorbed Methoxy Intermediates

The simultaneous desorption of CO and H₂ during TPD, following coadsorption of CO and H₂ at 385 K on Pt/TiO₂, demonstrates that the CO and H₂ form a complex on the surface. The desorption spectra are quite different from those for CO or H₂ adsorbed alone. The desorption spectra for coadsorption at 385 K are also different from those obtained for coadsorption at 300 K; the process to form CH₃O is activated. Much more CO adsorbs at 385 than at 300 K because of this activated process.

The activated process appears to form a CH₃O species whose decomposition during TPD limits the rate that CO and H₂ appear in the gas phase. The shapes of the CO and H₂ desorption curves are almost identical.

Perhaps the clearest evidence that a CH₃O forms on Pt/TiO₂ is that the TPD spectra obtained following CH₃OH adsorption at 385 K (Fig. 8) are similar to those obtained for CO and H₂ coadsorption at 385 K (Fig. 5). The peak temperatures are identical, the shapes are similar, and the H/CO ratio is slightly greater than 3 in each case. The H₂ and CO desorption peaks are somewhat broader for CH₃OH adsorption, but this difference may be due to the higher coverage obtained for CH₃OH adsorption.

Additional results from IR studies (8, 9) confirm that CH₃O species form on supported Pt catalysts in the presence of CO and H₂. Dwyer detected a CH₃O species on Pt/TiO₂ with IR (8), and Robbins and Marucchi-Soos (9) detected CH₃O on a Pt/Al₂O₃ catalyst. Analogy to previous TPD studies on Ni/Al₂O₃ (13) and Ni/TiO₂ (12, 17) also indicate that a methoxy species forms. For both supported Ni catalysts, H₂ and CO desorbed simultaneously in an approximate 3:1 ratio (H:CO). Moreover, CO adsorption in H₂ to form CH₃O was activated on these Ni catalysts and much more CO adsorbed at 385 than at 300 K. Also, the additional CO that adsorbed at 385 K on Ni/Al₂O₃ and Ni/TiO₂ formed CH₄ during TPR in one of the two CH₄ peaks: the one associated with the CH₃O complex.

Location of Methoxy Intermediate

The CH₃O species that forms at 385 K from coadsorbed CO and H₂ is adsorbed on the TiO₂ surface. The amount of CO adsorbed in He at 300 K on Pt/TiO₂ was measured from the amounts of CH₄ and unreacted CO detected during a subsequent TPR. If one CO molecule is assumed to adsorb on each Pt surface atom, then the percentage Pt exposed is 44%. Then, the amount of CO adsorbed in H₂ at 385 K for 60 min exposure corresponds to 2.3 molecules of CO for every Pt atom or 5.3 molecules of CO for every Pt surface atom. Thus, much of the CO must be adsorbed on the TiO₂ support. The difference in the amounts between adsorption at 300 and at

385 K is 165 $\mu\text{mol/g}$ TiO₂, which corresponds to the amount of CH₃O on the TiO₂ support.

Reactivity of Adsorbed Methoxy

On Ni/Al₂O₃ (11) and Ni/TiO₂ (12), two distinct CH₄ peaks (both narrower than the CH₄ peak from Pt/TiO₂) were observed during TPR in ambient pressure H₂. The low-temperature CH₄ peak was due to hydrogenation of CO adsorbed on Ni and the high-temperature peak was due to hydrogenation of the CH₃O species. At higher H₂ pressures the CH₄ peaks split further apart, and at sufficiently low H₂ partial pressures the two peaks coalesced into one peak (15). Hydrogenation of CO on Ni was positive order in H₂ pressure, but hydrogenation of CH₃O was negative order in H₂ pressure for low coverages of CH₃O. At high coverage of CH₃O, the rate of hydrogenation does not exhibit much dependence on H₂ pressure (19). A similar dependence on H₂ partial pressure appears to exist on Pt/TiO₂. However, because the CH₃O on TiO₂ is hydrogenated faster than the CO on Pt (the reverse of what was observed on Ni catalysts), the CH₄ peak(s) becomes narrower at 2 atm H₂ pressure and separates into two peaks at low H₂ pressure. That is, as the H₂ pressure was lowered, the CO on Pt was hydrogenated at a much slower rate while the rate of CH₃O hydrogenation did not change much, but much more of the CH₃O decomposed to form CO instead of being hydrogenated to CH₄. Thus, less CH₄ and more CO was observed at low H₂ partial pressure (Fig. 3) than at ambient pressure (Fig. 2). The important point is that two distinct CH₄ peaks are observed.

Other experiments also indicate that the CH₃O on TiO₂ is hydrogenated faster than CO on Pt. When CO was adsorbed on Pt/SiO₂ (20), the CH₄ peak during TPR was at a much higher temperature than the CH₄ peak from Pt/TiO₂. On high-purity Pt powder, no CH₄ forms during TPR (9). Moreover, Robbins and Marucchi-Soos (9) showed directly with IR that CH₃O on Pt/

Al₂O₃ was hydrogenated faster than CO on Pt during TPR. Two distinct CH₄ peaks were seen during TPR on Pt/Al₂O₃, and the low-temperature peak was due to CH₃O hydrogenation. As the CO coverage was increased on Pt/Al₂O₃ by adsorption at 380 K, the CH₄ peak temperature for hydrogenation of CH₃O increased. A similar increase was observed for Pt/TiO₂ (Figs. 1 and 2). Dwyer (8) observed that the methanation rate on Pt powder increased when TiO₂ was deposited on it, even though the Pt surface area decreased.

Our TPD experiments following adsorption of CH₃OH at 385 K on Pt/TiO₂ indicate that CH₃O forms and decomposes in the same manner as the CH₃O formed by coadsorbed CO and H₂. Similarly, the TPR spectra following CH₃OH adsorbed on Pt/TiO₂ (Fig. 9) are similar to the TPR spectra for CO adsorbed in H₂ at 385 K (Fig. 2). That is, both of these spectra correspond to hydrogenation of CH₃O.

The decomposition of CH₃O, as measured by the appearance of CO and H₂ during TPD following adsorption at 385 K, occurs at the same temperature as the CH₄ peak during TPR for CO adsorption at 300 K. As the CH₃O coverage was increased, by CO adsorption at 385 K, the CH₄ peak temperature measured during TPR increased and appeared at a higher temperature than the CO and H₂ from TPD of CH₃O. The gas phase H₂ apparently inhibited the decomposition of CH₃O; a similar result was seen for Ni/TiO₂ (17).

Explanation of TPR Spectra

When CO was adsorbed at 300 K on Pt/TiO₂, the subsequent TPR (Fig. 1) showed a rather broad CH₄ peak. Only a small amount of unreacted CO desorbed. The same CH₄ peak was observed when CO was adsorbed in He flow. Thus, at 300 K, CO adsorbed on the Pt surface and as the temperature was raised in H₂, the CO transferred to TiO₂ to form the CH₃O species. Under these conditions the CH₃O was almost completely hydrogenated to CH₄,

starting near 400 K. In contrast, during TPR on Ni/Al₂O₃, only a fraction of the CO adsorbed on Ni transferred to the Al₂O₃ support before the rate of hydrogenation of CO on Ni became significant (11). The slower rate of CO hydrogenation on Pt allowed almost all the CO to transfer when CO was originally adsorbed at 300 K.

A higher coverage of CH₃O was obtained by adsorbing CO at 385 K in H₂ flow. For 30 min exposure of CO at 385 K, only some of the CH₃O was hydrogenated to CH₄, however. Higher exposures (60 min) of CO at 385 K did not increase the amount of CH₄ formed during TPR, but the amount of unreacted CO increased significantly and was much larger than the amount of CH₄. Similarly, for CH₃OH adsorption, the amount of unreacted CO was much larger than the amount of CH₄ during TPR; the CO peak temperature was also lower than the CH₄ peak temperature in both cases. The CH₃O that forms (from either CO + H₂ or CH₃OH) thus appears to adsorb at more than one site on the TiO₂ surface. The site where the CH₃O can be readily hydrogenated to CH₄ appears to saturate first. Methanol exposure more readily covered the other site, however, and thus more unreacted CO was observed during TPR for CH₃OH adsorption than that for 60 min of CO adsorption in H₂. Since the amount of CH₄ formed during TPR did not change when the CO adsorption time was increased from 30 to 60 min, but the amount of adsorbed CO was significantly increased, the adsorbed CH₃O does not appear to be blocking sites required for H₂ adsorption. Instead, the additional CO that adsorbs appears to be in a less reactive form on the TiO₂.

The H₂ needed to hydrogenate CH₃O most likely adsorbs and dissociates on Pt, but hydrogenation could be occurring on Pt or on TiO₂. The Pt is needed, however, since the rate of methanation was much slower for CH₃OH adsorbed on TiO₂ without Pt. However, comparison between the

TiO₂ of Pt/TiO₂ and TiO₂ alone are difficult because some of the TiO₂ in contact with the Pt is reduced.

The formation of a CD₃O species (by adsorbing CO in D₂ flow) provides some insight into the reaction. Most of the methane products formed during subsequent heating in H₂ were CD₂H₂ and CD₃H. That is, the CD₃O appears to be directly hydrogenated to methane, without first decomposing. It is possible that the methoxy is hydrogenated directly on the TiO₂ surface. However, we cannot rule out the possibility that CD₃O decomposes on Pt, but the exchange between the resulting D atoms and the H atoms that adsorb from the gas phase is slow and thus the CO is hydrogenated by the local concentration of D atoms. The rate of decomposition of CH₃O, as measured by the appearance of CO and H₂ during TPD, appears to be as fast or faster than the rate of hydrogenation. However, adsorbed hydrogen may decrease the decomposition rate.

When CD₃O was formed on Pt/TiO₂, the CH₄ signal (mass 15 in Fig. 4) was quite different from that seen when CH₃O was present; the CH₄ may be due to hydrogenation of CO adsorbed on Pt. This methanation of CO on Pt accounts for the long tail to 650 K in Fig. 2. This is also a further indication that two separate sites for methanation are present on Pt/TiO₂ catalysts.

Transfer from Pt to TiO₂

On Ni/Al₂O₃ (11), a clear indication of transfer between Ni and Al₂O₃ was obtained by isotope labeling of the CO. By the use of interrupted reaction or CO exchange on the Ni, one of the sites could be labeled with ¹³CO and the other with ¹²CO. Attempts at similar experiments on Pt/TiO₂ were not as successful. The ¹³CH₄ and ¹²CH₄ signals were identical at ambient pressures, and only slight differences were seen at low pressures. Apparently the transfer from Pt to TiO₂ is rapid, in ambient pressure H₂, at temperatures below where

the methanation rate becomes large. Note that on Pt/TiO₂, interrupted TPR removes CO from TiO₂ and adsorption is expected to take place on Pt. Thus, the isotope-labeling experiment is different from that on Ni/Al₂O₃, in which interrupted TPR removed CO from the Ni surface and adsorption took place on Ni.

Though the CH₄ peaks were similar, the ¹²CO and ¹³CO signals were significantly different during TPR at low partial pressures of H₂ (Fig. 3), and a small difference was also seen for TPD (Fig. 6). In both cases, the ¹³CO, which was exposed to the catalyst last, desorbed at lower temperatures. These results may indicate that the ¹²CO and ¹³CO are adsorbed on different sites. We mentioned earlier that two types of adsorption sites for CH₃O appear to be present on TiO₂. The rate of transfer between Pt and TiO₂ appears fast, however, in the presence of H₂. On Ni/Al₂O₃ and Ni/TiO₂ the transfer rates were slower. Thus the transfer is a complicated function of the metal, the support, and their interaction.

CONCLUSIONS

Carbon monoxide and hydrogen, when coadsorbed on Pt/TiO₂, form a CH₃O complex on the surface of the TiO₂ support in an activated process. The CH₃O appears to be hydrogenated directly on TiO₂ to form CH₄. The CH₃O species is hydrogenated at a much faster rate than is CO on Pt, and this process may be related to the higher activities exhibited by Pt/TiO₂ catalysts in steady-state methanation. Isotope studies indicate that transfer from Pt to TiO₂ is fast. The TPD and TPR results exhibit similar trends to those reported previously for Ni/Al₂O₃, but because Pt is a much poorer methanation catalyst than Ni, the CO on Pt is hydrogenated at a slower rate than the CH₃O species.

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